

Mullions Page 1

	Double Rabbet	Single Rabbet	Cased Open
Double Rabbet			
Single Rabbet			
Cased Open			

Notes:

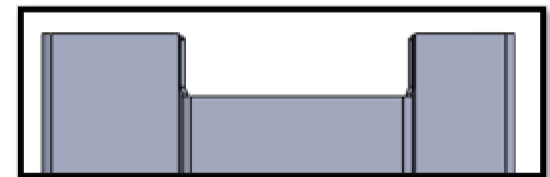
- All stitch welds are ground smooth; bondo not provided by NCHM
- All mullion clips are 6" from each end and spaced 24"-36" apart
- All 12ga material is broke using a 3/4" stop, this is unavoidable
- Max length of any single piece is 120" - some exceptions apply
- Returns and backbends not dimensioned are typically 1/2" (0.500") UNO
- Double Egress mullions can generally be made from similar single rabbet mullions

End Conditions:

- Throat Notch (1/2" from each face UNO):



- Soffit Notch (Hospital stop also):



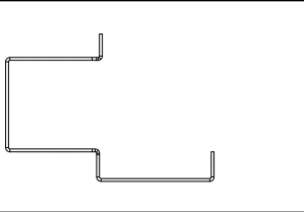
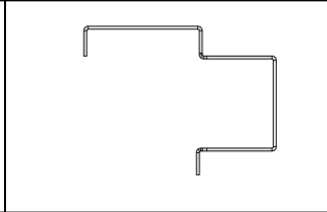
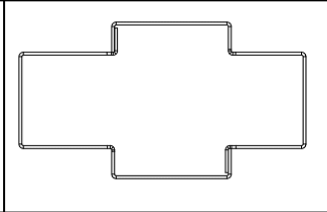
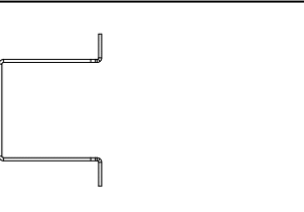
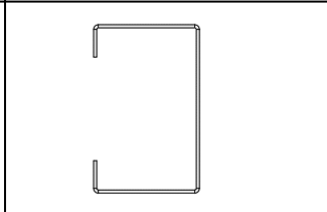
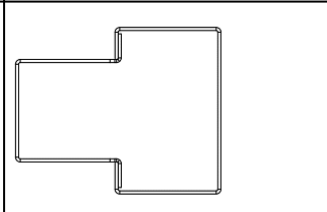
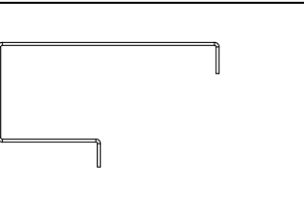
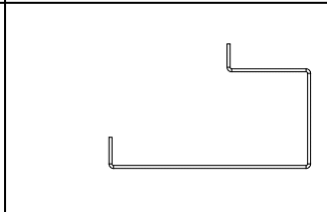
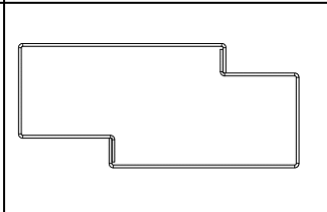
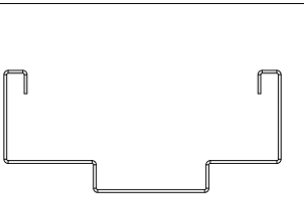
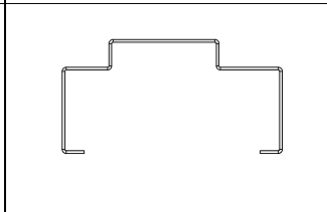
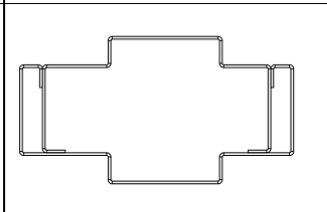
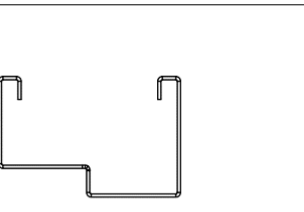
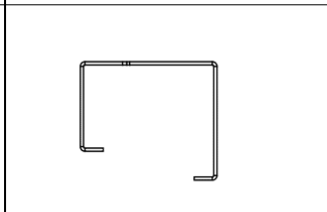
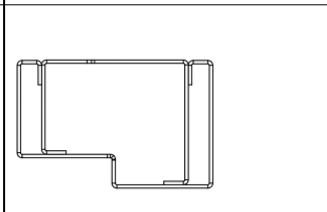
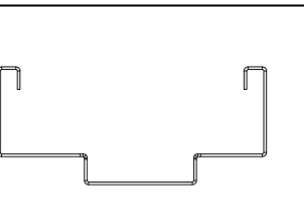
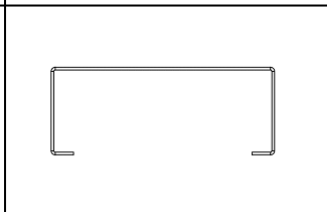
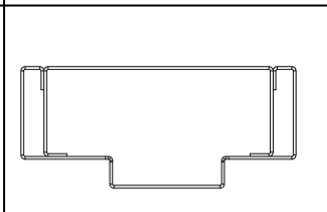
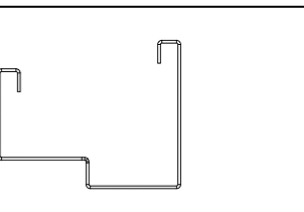
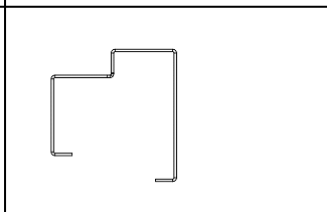
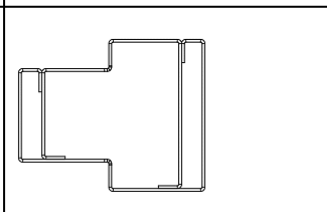
- Square Cut (90°):



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Mullions Page 2

Part 1	Part 2	Assembly	Name
			A
			B
			C
			D
			E
			F
			G

Common

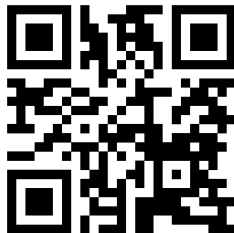
Uncommon

NATIONAL

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Mullions Page 3

Part 1	Part 2	Assembly	Name	
			H	Uncommon
			J	
			K	Rare
			L	
			M	
			N	
			P	

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